

GT-29495

3/4 & 1 Ton Rotor Adaptor Instructions



GT-29495

Please read instructions before using.

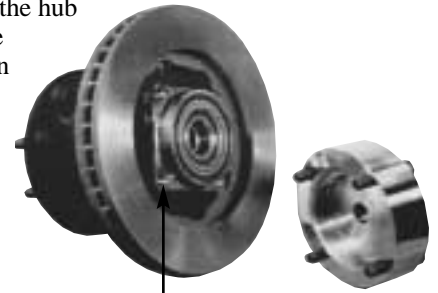
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04/28/03

Instructions

Using the rotor adaptor is very simple. Just use the following procedure.

1. Remove the hub / rotor assembly from the vehicle.
2. Clean rust and debris from the inner mounting flange surface of the hub / rotor assembly (see photo).
3. Position the adaptor on the hub so the dished side of the adaptor with the holes in the mounting flange. Align the holes in the adaptor with the holes in the mounting flange. Bolt the two together with the bolts supplied using a hand wrench (22mm). Apply 25ft-lbs of torque to each bolt in a crossing pattern.
4. Mount hub / rotor assembly with attached adaptor on any 1" arbor using a small cone adaptor (Order No. **GT-3902**) in spline end to support and hold rotor assembly firmly against the arbor face and insure that the rotor assembly will rotate with the arbor. Install a spacer, a self aligning spacer and an arbor nut.
5. Install a silencer band.
6. Machine rotor to withing factory specifications!



Mounting Flange Surface

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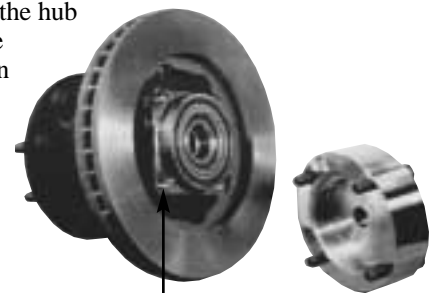
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