

FRA-5532

Ford Rotor Adaptor Instructions

GOODTOOL

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Additional Information:

Ford Motor Company recommends not using the nut that holds the rotor onto the spindle.

Ford Replacement Nut Part #6L323C294AA

When replacing the nut the required torque is 296 FT. LBS

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Instructions for use

With the rotor off the vehicle on the bench, install the smaller of the two adaptors in the bearing at the rear of the rotor. (It is a very tight tolerance between the adaptor and the ID of the bearing. Care must be taken even with the chamfer it had to go in straight otherwise it will bind up).

Then position the larger adaptor in the front bearing of the rotor with the flat drive plate over a wheel stud. (This is also a tight tolerance fit)

At this point the whole rotor and adaptors can be installed on the arbor of the brake lathe. Install the correct amount of spacers and arbor nut.

Note: The arbor nut may need to be tightened more than normal for this application. This is to insure no play in the sealed bearing. Be careful as to not over torque the arbor nut. Damage to the arbor or nut can result.

